

Center pully Align timing marks to template

Make a mark on pully at 90 BTDC  
Mount pully on engine align timing marks at TDC cylinder1 then turn back to 90 BTDC

Now center notch in skiptooth wheel with sensor mark position remove pully heat skiptooth on a hotplate for 5 to 10 min pick up with pliers align marks and drop on depending how hot you made it it should grab in a few seconds

mount pully back on engine & set air gap to 1mm rotate 180 check again you may have to set a little wider if you have too much runout it can be a little under 1 mm on one side and a little over on the other

